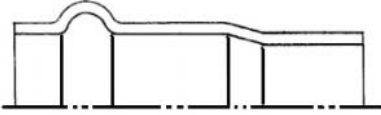
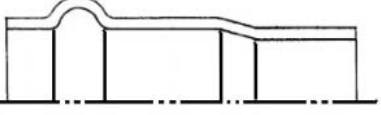
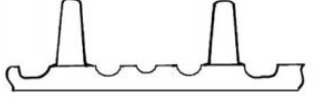

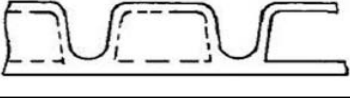



PVC

NON-PRESSURE PIPE STANDARDS FOR GRAVITY SEWER

Standard Specification	Wall Type	Cross Section	Performance Designation	Diameter Range	Structural Requirements Pipe Stiffness	Minimum Cell Classification	Joining System
ASTM D3034	Solid Wall		Dimension Ratio DR 41	6" - 15"	PS = 28 psi	12454 or 12364	Gasket or Butt Fusion or Solvent Cement
			DR 35	3" - 15"	PS = 46 psi		
			DR 26	3" - 15"	PS = 115 psi		
ASTM F679	Solid Wall		Pipe Stiffness	18" - 60"	PS = 46 psi	12454 or 12364	Gasket or Butt Fusion
					PS = 75 psi		
					PS = 115 psi		
ASTM F794	Open Profile / Dual Wall Corrugated Profile		Pipe Stiffness	4" - 48"	PS = 10 psi	12454 or 12364	Gasket
					PS = 46 psi		
					8" - 15"		
ASTM F949	Dual Wall Corrugated Profile		Pipe Stiffness	4" - 48"	PS = 46 psi PS = 115 psi	12454	Gasket
ASTM F1803	Closed Profile		Pipe Stiffness	18" - 60"	PS = 46 psi	12454 or 12364	Gasket